				· · · · · · · · · · · · · · · · · · ·							
Work Order Wednesday, Decem	ID 64263 aber 01, 2010 10:04:29 A										Page 1
Item ID: D. Revision ID:	205-579-015	1	Accept				S	Setup	Start		
Item Name: Du	ual Battery Rack								Stop		
Start Date: 12 Required Date: 12 Reference:	2/1/2010 Start Qty: 1.00 2/17/2010 Req'd Qty: 1.00	* 100101 1001		Cust Item ID Customer:) :						
Approvals:	Process Plan: WWF	Date: [0-12-0]	Tooling: SPC (Y/N):	Dat			I		Start Stop		
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr										
IIN D204/5-579	Rev B							r 			
DC Document Control	DOCUMENT CONT Memo Photoco	FROL py bluefile & type labels per PF	0.00 0.00 PP205-579-015	CHG002 \(\rightarrow\)	21		X	for_	BO	51 K	12/21
Packaging	Pick Kit Memo		0.00				(1)	12/-	2_		2 5
110	QC4-100% Inspect	kits for completeness	0.00			-					

Quality Control

Memo

W/O:			WO	RK ORDER CHANGE	ES					
DATE	STEP	PRO	OCEDURE CHAN	GE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				*			•			
Part No	·	PAR #:	Fault Categ	ory:	NCR	: Yes 1	No DQ	A:	Date:	
		esolution:							•	
NCR:		1	WORK ORDE	R NON-CONFORMA	NCE	(NCR)				
DATE	STEP	Description of NC		Corrective Action Section	n B		Verifi	cation	Approval	Approval
DAIE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date		tion C	Chief Eng	QC Inspector
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Work Order ID 64263

Wednesday, December 01, 2010 10:04:29 A



Page 2

Item ID:

D205-579-015

Accept

Setup Start

Stop



Revision ID:

Item Name:

Dual Battery Rack

Start Date:

12/1/2010

Start Qty: 1.00

Required Date: 12/17/2010 Req'd Qty: 1.00

Cust Item ID: Customer:

Tool ID

Reference:

Approvals:

Process Plan:

Date:

0.00

Tooling: SPC (Y/N):

Set Up/

Run Hours

Date:

Date:

Tool # Plan

Code

Start



Sequence ID/ Work Center ID

120

Packaging Packaging

Packaging

Operation

Description

0.00 Memo Identify and pack for shipping as per PPPD205-579-015 Location:

Date: _____

PPP Rev:

130

QC Quality Control QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Run

Accept

Qty

Stop

Qty

Reject Reject

Insp.

Number Stamp

CX 10/12/22 No12-22

W/O:			WO	RK ORDER CHANG	ES	 	···-		
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

			•						
Part No	•	PAR #:	Fault Categ	ory:	_ NCR: Yes	No DQ	A:	Date:	
		esolution:							
NCR:			WORK ORDE	R NON-CONFORMA	ANCE (NCF	R)			
DATE	STEP	Description of NC	ļ	Corrective Action Secti		Verifi	cation	Approval	Approval
	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign a		tion C	Chief Eng	QC Inspector

Picklist Print

Wednesday, December 01, 2010 10:04:29 AM

Work Order ID: 64263

Parent Item:

D205-579-015

Parent Item Name: Dual Battery Rack



Start Date: 12/1/2010

Required Date: 12/17/2010

Start Qty: 1.00

Required Qty: 1.00

Comments:	IPP Rev:B As pe	r Rev B 06-03-0	7 JLM										
Component Item Item Name	ID/ Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2121) Clamp		Manufactured	No			101	Each	4.0000	4	اجاك	esp		
				Location	<u>l</u>	Loc	<u>Qty</u>	Loc Code		,	·		
				ST006	22656		4		_	4	_		
D3247-1		Manufactured	No		22030	101	Each	1.0000	4	1 1			
		•								3/2/16	Sl		
Angle				Location	•	Loc	Otv	Loc Code	,	BI	04459	2>	(1)109
				ST180	•	<u> Loc</u>	1	Doc Cour	~	···	_		J
D3249-1		N. C . 3	Ma		21809	101	1	(0000	ష	<u>. </u>	_	*	
		Manufactured	No			101	Each	6.0000		Olial	250		
S Top									-	101104	23/		
				<u>Location</u> ST145	<u>!</u>	<u>Loc</u>		Loc Code		,			
					25743		6 6		_		-		•
D3250-1 Back	TOU HISTORY HE HELD	Manufactured	No			101	Each	6.0000	1	10/12/	jes		
				Location	<u>1</u>	<u>Lọc</u>	Qty	Loc Code					
				ST145			6		_				
					25744		6	•		1			

Page 1

Part No:PAR #:Fault Category:NCR: Yes No DQA:Date: Resolution:Disposition:QA: N/C Closed:Date: NCR: WORK ORDER NON-CONFORMANCE (NCR) Date: Corrective Action Section B Verification Approval Appr	W/O:			WO	RK ORDER CHANG	ES	····			
Resolution:	DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Chief Eng /	Approval QC Inspector
Resolution:	!									
Resolution:										
Resolution:	<u></u>				,,,,,					
Resolution:										
Resolution:										
Resolution:	Part No		PAR #:	Fault Categ	ory:	NCR: Yes	No DQ	A:	Date:	
DATE STEP Description of NC Section A Section B Section B Section B Section C Section A Section C Section										*
DATE STEP Description of NC Initial Action Description Sign & Verification Approval	NCR:		,	WORK ORDE	R NON-CONFORM	ANCE (NCI	R)			
Section A Initial Action Description Sign & Section C Chief Eng QC Inspecto	DATE	STED	Description of NC				Verifi	cation	Approval	Approval
	DAIL	SIL	Section A					ion C	Chief Eng	QC Inspector
										<u> </u>
							-			
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Picklist Print

Wednesday, December 01, 2010 10:04:29 AM

Work Order ID: 64263 Parent Item: D205-579-015 Parent Item Name: Dual Battery Rack Start Date: 12/1/2010 **Required Date: 12/17/2010** Required Qty: 1.00 Start Qty: 1.00 D3251-041 No Manufactured 101 1.0000 Each Center Divider Loc Oty Location Loc Code ST145 43078 D3252-1 Manufactured No 101 Each 1.0000 Large Shelf Location Loc Qty Loc Code ST145 43111 D3253-1 0.0000 101 Manufactured No Each Small Shelf D3254-041 Manufactured No 101 Each 1.0000 Side (LH) Location Loc Qty Loc Code ST145 21809



Side (RH)

Wednesday, December 01, 2010 10:04:29 AM

Manufactured

No

Location Loc Qty Loc Code ST145 43112

101

1.0000

Each

W/O:			WO	RK ORDER CHANG	ES			
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							Prod Mgr	
								_
<u></u>								
								,
Part No	:	PAR #:	Fault Cate	jory:	NCR: Yes f	No DQA:	Date: _	
	Re	esolution:	Disposition	n:	QA: N/C Clo	sed:	Date: _	
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NCR))		
DATE	STEP	Description of NC	L		tion B	Verification		Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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•					<u> </u>			
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Picklist Print

Wednesday, December 01, 2010 10:04:29 AM

Work Order ID: 64263

Parent Item:

D205-579-015

Parent Item Name: Dual Battery Rack



43079

Start Date: 12/1/2010

Required Date: 12/17/2010

Page 3

Start Qty: 1.00

Required Qty: 1.00

D3261-1

Battery Case Tray

Manufactured

No

101 Each 8.0000

Purchased

Purchased

No

Loc Oty 8 8 101 Each Loc Code

444.0000

212

MS20470AD4-7

	I (A BIBLIII DABAL ABBII		
Rivet, Univers	al Head		

No

Location

ST145

Location Loc Qty ST309 407 114761 407 ST319 37 111916 37 101 Each

2,469.000

Loc Code

Loc Code

17

Rivet, Universal Head

Location	Loc Qty
ST320	2469
112492	73
115996	1096
116081	1300

W/O:	-		WC	ORK ORDER CHANGES)		,		
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		1,000						1, 1, 2, 3, 4, 1	
								1	
Part No		PAR #:							
	R	esolution:						Date: _	
NCR:		1	WORK ORD	ER NON-CONFORMAN	CE (NCR)			
DATE	STEP	Description of NC	Initial	Corrective Action Section	B Sign &		cation	Approval	Approval
		Section A	Chief Eng	Action Description Chief Eng	Date	Secti	ion C	Chief Eng	QC Inspector
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								2	
				,					
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NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

DART AEROSPACE LTD.

RENCE ONLY

D204/5-579

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4.0 WEIGHT AND BALANCE

		LAT	ERAL	LONGI	TUDINAL
Installation	Weight	Arm	Moment	Arm	Moment
D205-579-015 Dual Battery Rack Kit	22.3 lb	0.0 in	0.0 in lb	10.5 in	234.2 in lb
2200 0,0 0,0 2 2 2 2 2 2 2 2 2 2 2 2 2 2	10.15 kg	0.0 m	0.0 m kg	0.27 m	2.74 m kg

5.0 PARTS LIST

-015	Part Number	Description
х	D205-579-015	DUAL BATTERY RACK KIT
.		
. 4	D2121 -	CLAMP ASSEMBLY
1-4	D3247-1	ANGLE
i 1	D3249-1	TOP
1	D3250-1 .'	BACK
7 1	D3251-041	CENTRE DIVIDER
1	D3252-1	LARGE SHELF
· 1	D3253-1	SMALL SHELF
1	D3254-041	SIDE (LH)
~ 1	D3254-2	SIDE (RH)
Ţ 1	D3261-1	BATTERY CASE TRAY
Ÿ		
212	MS20470AD4-5	RIVET
; 17	MS20470AD4-7	RIVET
-		